

# OIL FREE



## Oil Free Scroll

### Oil free scroll compressor air end for original equipment manufacturers

Hitachi's oil free scroll compressor is designed for low vibration, high reliability and long maintenance intervals. The compact air end comes with built in cooling system and filtering elements. Over sized roller bearing is used to increase system lifecycle. An oil less, low vibration, low noise compressor system can be achieved with the addition of standard components such as motor, belts, plumbing and cooling.



**Cooling fan** 

**Cooling duct** 

Integrated cooling system

### Air inlet

Filtering elements prevent external particles to access compressor chamber

### Air outlet

Oil less compression chamber from treated Aluminium diecast for high quality air

### Neo involute SCROLL WRAP

Effective aluminium heat radiation fin for higher efficiency and long life

### Grease nipple

Bearing

Easy procedure for

servicing bearings

Model			SRL-2.2CB	SRL-5.5CB	SRL-7.5CB	
Recommended Motor k		kW (HP)	1.5 or 2.2 (2 or 3) 3.7 or 5.5 (5 or 7.5)		7.5 (10)	
Max Pressure 0.83 MPa (120 PSIG)	Capacity	L/min (cfm)	160 (5.65) for 1.5 kW 240 (8.47) for 2.2 kW	400 (14.12) for 3.7 kW 600 (21.19) for 5.5 kW	850 (30) for 7.5 kW	
Max Pressure 1 MPa (140 PSIG)	Capacity	L/min (cfm)	200 (7.06) for 2.2 kW	325 (11.48) for 3.7 kW 440 (15.54) for 5.5 kW	680 (24) for 7,5 kW	
Dimensions (W × D × H) mm (inch)		1	358 × 359 × 298 (14.09 × 14.13 × 11.73)	421×431×354 (16.57×16.97×13.94)	421 × 439 × 354 (16.57 × 17.28 × 13.94)	
Weight kg (Lb)		15.9 (35.1)	27.5 (61)	28 (62)		
Overhaul Interval hr		20,000 (0.8 MPa operation)				

## **Oil Free Reciprocating**

### Oil free reciprocating compressor air end for original equipment manufacturers

Hitachi's oil free reciprocating compressors use an innovative lip ring piston which results in reduced vibration and hence reduced noise. The LE series comes equipped with both the air end and motor together in one compact housing. The LE series is available in both 3 phase and single phase variants. Single phase units feature a non-load starting system such that air purge or soft start equipment is not required.



#### **High Pressure**

Newly developed cooling system and lip ring material allow for standard 0.8 MPa (1.0 MPa available)

#### Low Noise

Vibrating lip ring compression method, crank room air intake and optimization of suction port enable a reduction in tone of operating noise

### Long Maintenance Interval

Overhaul periods of up to 8,000 hours (0.8 MPa)

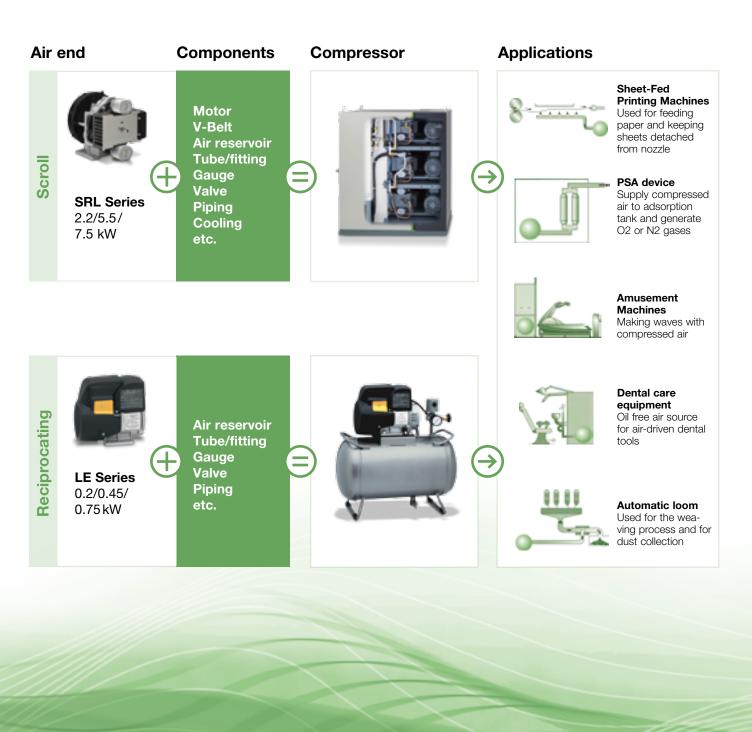
### Versatile

Easy integration into a variety of applications



Model	0.2LE-8S0	0.2LE-8T0	0.4LE-8S0	0.4LE-8T0	0.75LE-8S0	0.75LE-8T0			
Motor Shaft Power	kW	0.2	0.2	0.4	0.4	0.75	0.75		
Phase		Single	Three	Single	Three	Single	Three		
Voltage	V	230	400	230	400	230	400		
Frequency	Hz	50							
Max. Pressure	MPa	0.8 (Available for 1.0 Mpa)							
Free Air Delivery (50 Hz)	L/min	20		42		85			
Noise Level (50 Hz)	dB (A)	53		56		59			
Dimensions ( $W \times L \times H$ )	mm	234×152×220		286×170×235		430×170×235			
Weight	kg	7		10		18			
Overhaul Interval	hr	8,000 (0.8 MPa operation)							

## Application Examples



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